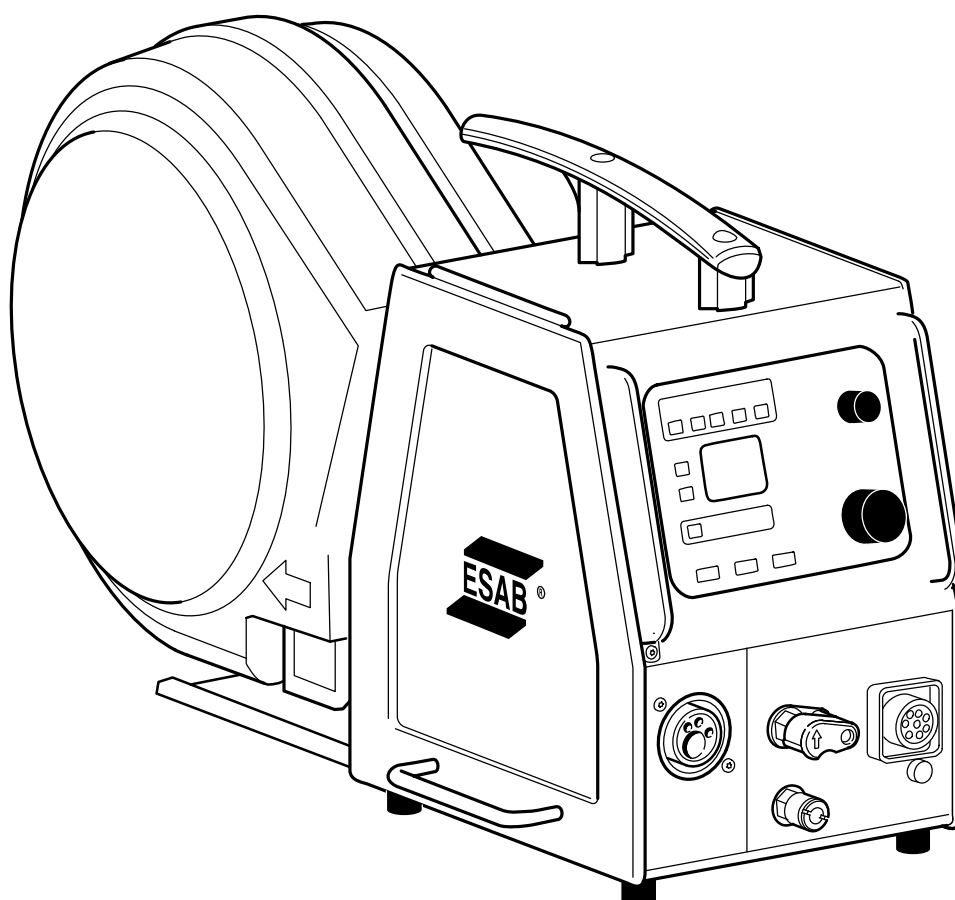


Aristo® Origo™

Feed 3004
Feed4804



Instruction manual



DECLARATION OF CONFORMITY

According to

The Low Voltage Directive 2006/95/EC, entering into force 16 January 2007

The EMC Directive 2004/108/EC, entering into force 20 July 2007

Type of equipment

Welding wire feeder

Type designation

Feed 3004 from serial number 620 xxx xxxx (2006 w.20)

Feed 4804 from serial number 620 xxx xxxx (2006 w.20)

Feed 3004 and Feed 4804 are members of the ESAB Aristo[®] and Origo[™] product family

Brand name or trade mark

ESAB

Manufacturer or his authorised representatives established within the EEA:

Name, address, phone, website:

ESAB AB

Lindholmsallén 9

Box 8004, 402 77 GÖTEBORG, Sweden

Phone: +46 31 509 000, Website: www.esab.com

The following harmonised standard in force within the EEA has been used in the design:

EN 60974-5, Arc welding equipment – Part 5: Wire feeders

EN 60974-10, Arc welding equipment – Part 10: Electromagnetic compatibility (EMC) requirements

Additional information:

Restrictive use, Class A equipment, intended for use in locations other than residential.

By signing this document, the undersigned declares as manufacturer, or the manufacturer's authorised representative established within EEA, that the equipment in question complies with the safety requirements stated above.

Date

2012-06-20

Signature

A handwritten signature in dark ink, appearing to read "Flavio Santos", is written over a light grey rectangular background.

Flavio Santos
Clarification

Position

Global Director
Standard Equipment

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1 SAFETY

Users of ESAB equipment have the ultimate responsibility for ensuring that anyone who works on or near the equipment observes all the relevant safety precautions. Safety precautions must meet the requirements that apply to this type of equipment. The following recommendations should be observed in addition to the standard regulations that apply to the workplace.

All work must be carried out by trained personnel well-acquainted with the operation of the equipment. Incorrect operation of the equipment may lead to hazardous situations which can result in injury to the operator and damage to the equipment.

1. Anyone who uses the equipment must be familiar with:
 - its operation
 - location of emergency stops
 - its function
 - relevant safety precautions
 - welding and cutting
2. The operator must ensure that:
 - no unauthorised person is stationed within the working area of the equipment when it is started up.
 - no-one is unprotected when the arc is struck
3. The workplace must:
 - be suitable for the purpose
 - be free from drafts
4. Personal safety equipment
 - Always wear recommended personal safety equipment, such as safety glasses, flame-proof clothing, safety gloves.
 - Do not wear loose-fitting items, such as scarves, bracelets, rings, etc., which could become trapped or cause burns.
5. General precautions
 - Make sure the return cable is connected securely.
 - Work on high voltage equipment **may only be carried out by a qualified electrician.**
 - Appropriate fire extinguishing equipment must be clearly marked and close at hand.
 - Lubrication and maintenance must **not** be carried out on the equipment during operation.



WARNING



Arc welding and cutting can be injurious to yourself and others. Take precautions when welding and cutting. Ask for your employer's safety practices which should be based on manufacturers' hazard data.

ELECTRIC SHOCK - Can kill

- Install and earth the unit in accordance with applicable standards.
- Do not touch live electrical parts or electrodes with bare skin, wet gloves or wet clothing.
- Insulate yourself from earth and the workpiece.
- Ensure your working stance is safe.

FUMES AND GASES - Can be dangerous to health

- Keep your head out of the fumes.
- Use ventilation, extraction at the arc, or both, to take fumes and gases away from your breathing zone and the general area.

ARC RAYS - Can injure eyes and burn skin.

- Protect your eyes and body. Use the correct welding screen and filter lens and wear protective clothing.
- Protect bystanders with suitable screens or curtains.

FIRE HAZARD

- Sparks (spatter) can cause fire. Make sure therefore that there are no inflammable materials nearby.

NOISE - Excessive noise can damage hearing

- Protect your ears. Use earmuffs or other hearing protection.
- Warn bystanders of the risk.

MALFUNCTION - Call for expert assistance in the event of malfunction.

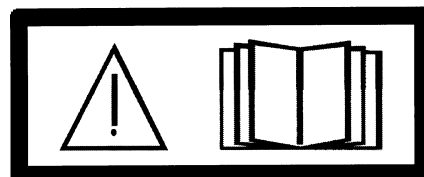
Read and understand the instruction manual before installing or operating.

PROTECT YOURSELF AND OTHERS!



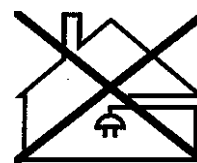
CAUTION

Read and understand the instruction manual before installing or operating.



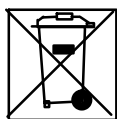
CAUTION

Class A equipment is not intended for use in residential locations where the electrical power is provided by the public low-voltage supply system. There may be potential difficulties in ensuring electromagnetic compatibility of class A equipment in those locations, due to conducted as well as radiated disturbances.



CAUTION

This product is solely intended for arc welding.



Dispose of electronic equipment at the recycling facility!

In observance of European Directive 2002/96/EC on Waste Electrical and Electronic Equipment and its implementation in accordance with national law, electrical and/or electronic equipment that has reached the end of its life must be disposed of at a recycling facility.

As the person responsible for the equipment, it is your responsibility to obtain information on approved collection stations.

For further information contact the nearest ESAB dealer.

ESAB can provide you with all necessary welding protection and accessories.

2 INTRODUCTION

The wire feed units **Feed 3004 / Feed 4804** with control panel **U6**, **MA23** or **MA24** are intended for MIG/MAG welding together with 400A, 500A and 600A CAN welding power sources.

The wire feed units contain four-wheel drive wire feed mechanisms as well as control electronics.

They can be used together with wire on ESAB's MarathonPac™, or on wire bobbin (standard Ø 300 mm, accessory Ø 440 mm).

The wire feed unit can be installed either on the power source trolley, suspended above the workplace, on a counter balance device or on the floor with or without wheel set.

ESAB's accessories for the product can be found on page 22.

2.1 Equipment

The wire feed unit is supplied with:

- instruction manual for the wire feed unit
- instruction manual in English for the control panel
Instruction manuals in other languages can be downloaded from the website, www.esab.com.
- decal with recommended wear parts.

2.2 Control panel

The wire feed unit is supplied with one of the following control panels:



Empty panel for use with double wire feed units or with use of control box U8₂.

U6



Knobs for setting the voltage and the wire feed speed / current. Other parameters are controlled by pushbuttons, with text in the display panel.

MA23



Knobs for setting the voltage and the wire feed speed / current. Other settings with push buttons.

MA24



Knobs for setting the voltage / QSet™ and the wire feed speed / current. Other settings with push buttons.

See the separate instruction manual for a detailed description of the control panels.

3 TECHNICAL DATA

	Feed 3004	Feed 4804
Mains voltage	42 V 50-60 Hz	42 V 50-60 Hz
Power requirement	336 VA	378 VA
Motor current I_{max}	8 A	9 A
Wire feed speed	0.8 - 25.0 m/min	0.8 - 25.0 m/min
Gun connection	EURO	EURO
Max. diameter wire bobbin	300 mm (*440 mm)	300 mm (*440 mm)
Wire dimension		
Fe	0.8 - 1.6 mm	0.8 - 2.4 mm
Ss	0.8 - 1.6 mm	0.8 - 2.4 mm
Al	1.0 & 1.6 mm	1.0 & 2.4 mm
Cored wire	0.9 - 1.6 mm	0.9 - 2.4 mm
Weight	15 kg	19 kg
Dimensions (l x w x h)	690 x 275 x 420 mm	690 x 275 x 420 mm
Operating temperature	-10 to +40° C	-10 to +40° C
Shielding gas	All types intended for MIG/MAG welding	All types intended for MIG/MAG welding
max pressure	0.5 MPa (5 bar)	0.5 MPa (5 bar)
Type of cooling	50 % water / 50 % mono-ethylene glycol	50 % water / 50 % mono-ethylene glycol
max pressure	0.5 MPa (5 bar)	0.5 MPa (5 bar)
Maximum permissible load at		
60% duty cycle	630 A	630 A
100% duty cycle	500 A	500 A
Enclosure class	IP23	IP23

* Accessories, see page 22.

Duty cycle

The duty cycle refers to the time as a percentage of a ten-minute period that you can weld or cut at a certain load without overloading. The duty cycle is valid for 40° C.

Enclosure class

The **IP** code indicates the enclosure class, i. e. the degree of protection against penetration by solid objects or water. Equipment marked **IP23** is designed for indoor and outdoor use.

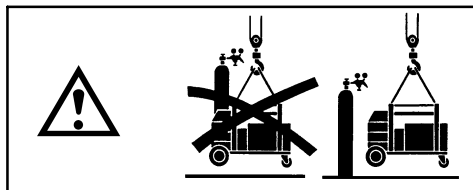
4 INSTALLATION

The installation must be carried out by a professional.

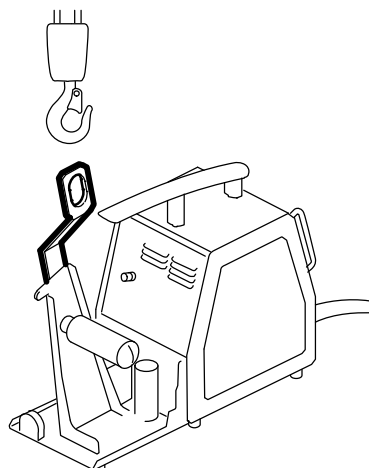
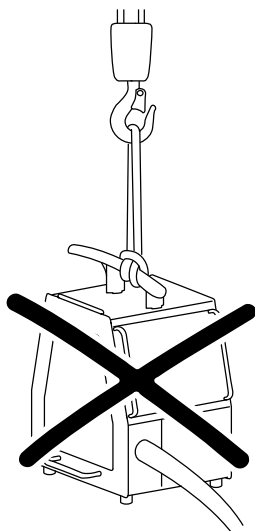


WARNING

When welding in an environment with increased electrical danger, only power sources intended for this environment may be used. These power sources are marked with the symbol



4.1 Lifting instructions



AH0592a

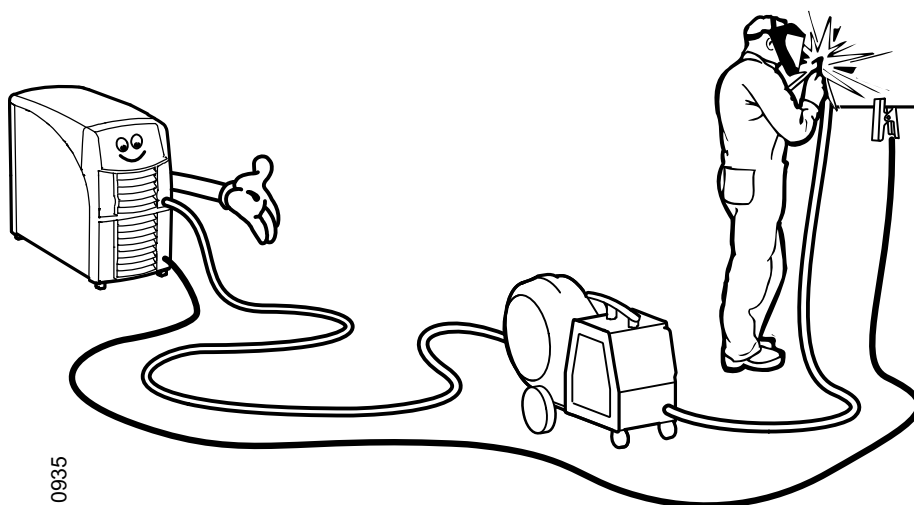
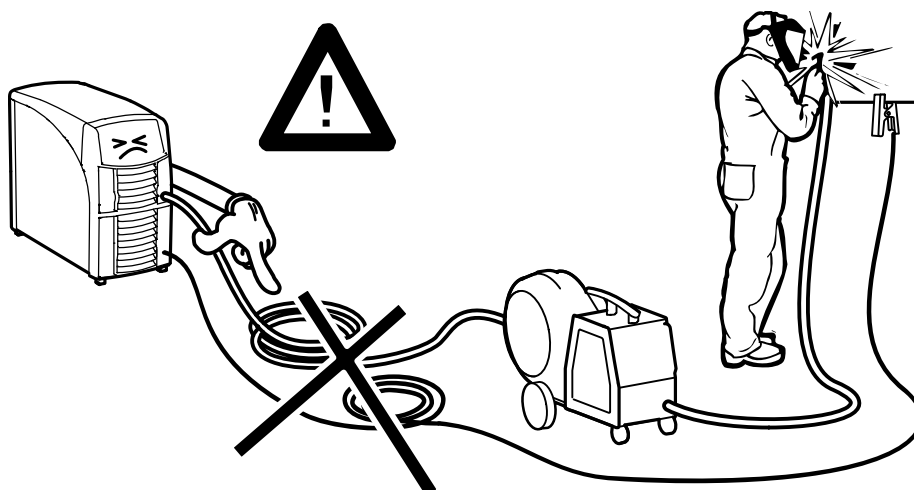
Order number for lifting eyelet can be found on page [22](#).

NOTE! *If another mounting device is used, this must be electrically insulated from the wire feed unit.*

5 OPERATION

General safety regulations for handling the equipment can be found on page 4. Read through before you start using the equipment!

NOTE: When moving the equipment use intended handle. Never pull on the gun.



AH 0935



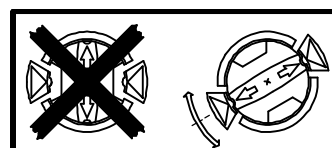
WARNING

Assure that the side panels are closed during operation.



WARNING

To prevent the reel from sliding off the hub: Lock the reel in place by turning the red knob as shown on the warning label attached next to the hub.





WARNING

Rotating parts can cause injury, take great care.



WARNING

There is a risk of tipping if the wire feed unit is fitted with a counterbalance arm. Secure the equipment, especially if used on an uneven or sloping surface.



WARNING

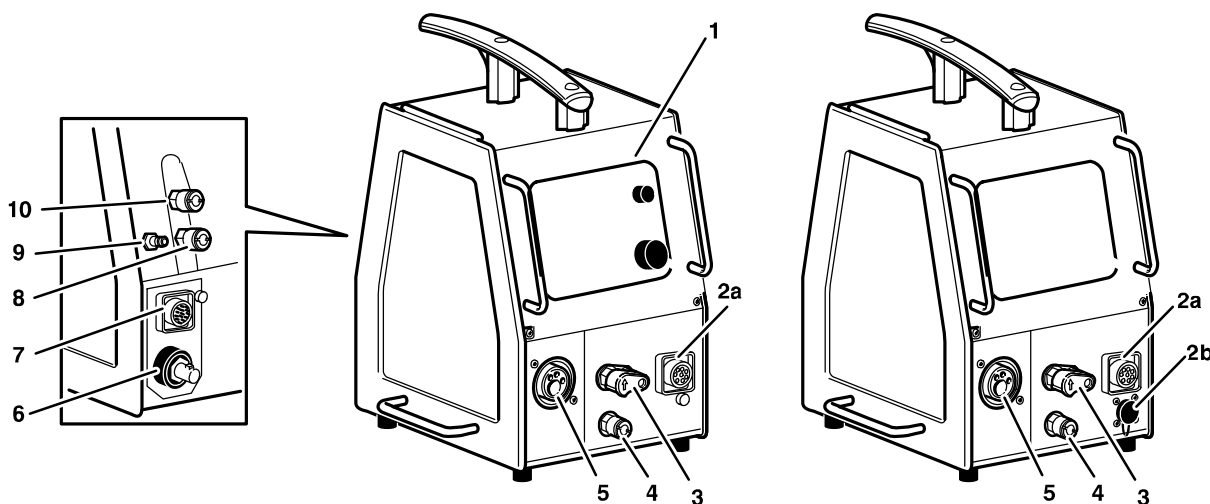
*Risk of crushing when replacing the wire bobbin!
Do not use safety gloves when inserting the welding wire between the feed rollers.*

5.1 Connections and control devices

- | | | | |
|----|--|----|---|
| 1 | Control panel,
(see separate instruction manual) | 6 | Connection for welding current from power
source, (OKC) |
| 2a | Connection for remote control unit | 7 | Connection for control cable from power
source or cooling unit |
| 2b | Connection for U8 ₂ | 8 | Connection RED, for coolant to cooling
unit |
| 3 | Connection BLUE, with ELP* for coolant to
the welding gun | 9 | Connection for shielding gas |
| 4 | Connection RED, for coolant from welding
gun | 10 | Connection BLUE, for coolant from cooling
unit |
| 5 | Connection for welding gun | | |

NOTE! Display (digital instrument) and coolant connections only available on certain models.

* ELP = ESAB Logic Pump, see point 5.2.



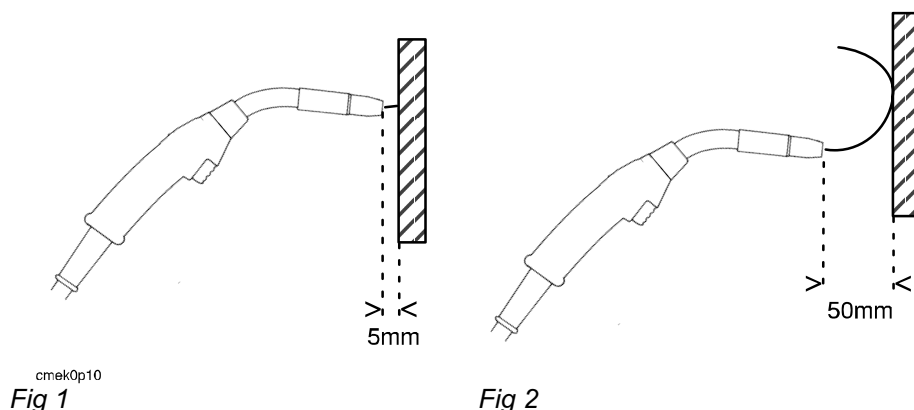
5.2 Water connection

The wire feed unit with water connection is equipped with a detection system **ELP** (**ESAB Logic Pump**) which checks that the water hoses are connected. When connecting a water-cooled welding gun, the water pump starts.

Detection only works with power sources that are equipped with ELP.

5.3 Wire feed pressure

Start by making sure that the wire moves smoothly through the wire guide. Then set the pressure of the wire feeder's pressure rollers. It is important that the pressure is not too great.



To check that the feed pressure is set correctly, you can feed out the wire against an insulated object, e.g. a piece of wood.

When you hold the gun approx. 5 mm from the piece of wood (fig. 1) the feed rollers should slip.

If you hold the gun approx. 50 mm from the piece of wood, the wire should be fed out and bend (fig. 2).

5.4 Replacing and inserting Feed 3004 wire

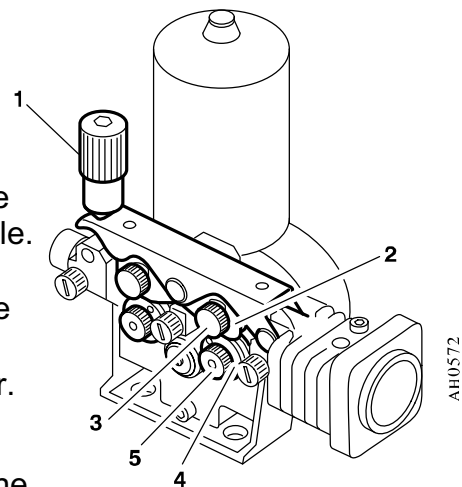
- Open the side panel.
- Disconnect the pressure sensor by folding it backwards, the pressure rollers slide up.
- If necessary, roll back the wire and remove the wire bobbin.
- Straighten out the new wire 10-20 cm. File away burrs and sharp edges from the end of the wire before inserting it into the wire feed unit.
- Make sure that the wire goes properly into the feed roller's track and into the outflow nozzle or wire guide.
- Secure the pressure sensor.
- Close the side panel.

5.5 Replacing and inserting Feed 4804 wire

- Open the side panel.
- Press down and pull the pressure device towards you and up.
- Pull out the bogie.
- If necessary, roll back the wire and remove the wire bobbin.
- Straighten out the new wire 10-20 cm. File away burrs and sharp edges from the end of the wire before inserting it into the wire feed unit.
- Make sure that the wire goes properly into the feed roller's track and into the outflow nozzle or wire guide.
- Reinstall the bogie.
- Close the side panel.

5.6 Changing feed rollers on Feed 3004

- Open the side panel
- Disconnect the pressure sensor (1) by folding it backwards.
- Disconnect the pressure rollers (2) by turning the axle (3) 1/4 turn clockwise and pulling out the axle. The pressure rollers disconnect.
- Disconnect the feed rollers (4) by unscrewing the nuts (5) and pulling out the rollers.



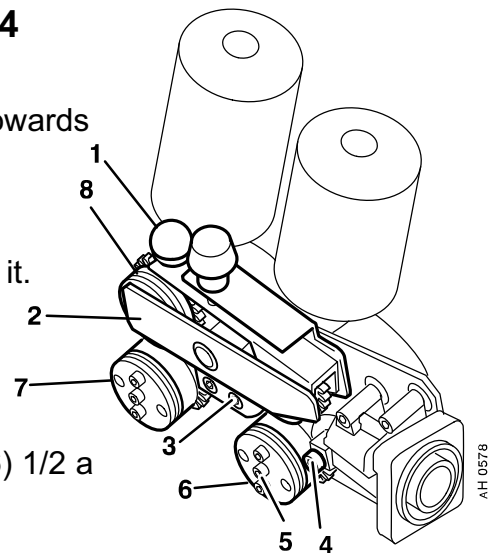
During installation, repeat the above in reverse order.

Choice of track in the feed rollers

Turn the feed roller with the dimensioning mark for the required track towards you.

5.7 Changing feed rollers on Feed 4804

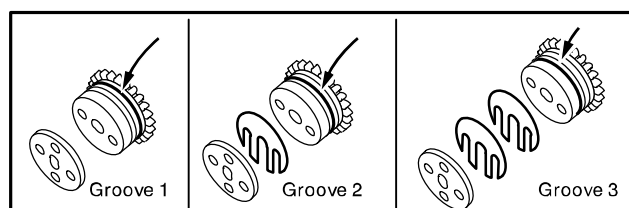
- Open the side panel.
- Press down and pull the pressure device (1) towards you and up.
- Pull out the bogie (2).
- Undo the socket head cap screws (3) on the holder for the intermediate nozzle and remove it.
- Undo the screw for the outflow nozzle (4) and push back the nozzle.
- Completely undo the socket head cap screw (5) in the centre.
- Undo the two outer socket head cap screws (6) 1/2 a turn.
- Pull out the feed rollers (7).



During installation, repeat the above in reverse order.

Choice of track in the feed rollers

Place no, one or two driving washers between the outer washer and the feed roller. **NOTE!** When replacing the pressure rollers (8), the entire bogie is replaced.



6 MAINTENANCE

Regular maintenance is important for safe, reliable operation.



CAUTION

All guarantee undertakings from the supplier cease to apply if the customer attempts any work to rectify any faults in the product during the guarantee period.

6.1 Inspection and cleaning

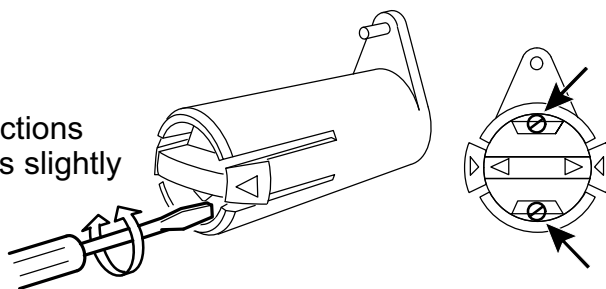
Wire feed unit

Check regularly that the wire feed unit is not clogged with dirt.

- Cleaning and replacement of the wire feed unit mechanism's worn parts should take place at regular intervals in order to achieve trouble-free wire feed. Note that if pre-tensioning is set too hard, this can result in abnormal wear on the pressure roller, feed roller and wire guide.

The brake hub

The hub is adjusted when delivered, if readjustment is required, follow the instructions below. Adjust the brake hub so that wire is slightly slack when wire feed stops.



- **Adjusting the braking torque:**
 - Turn the red handle to the locked position.
 - Insert a screwdriver into the springs in the hub.

Turn the springs clockwise to reduce the braking torque

Turn the springs counter-clockwise to increase the braking torque. **NB:** Turn both springs the same amount.

Welding gun

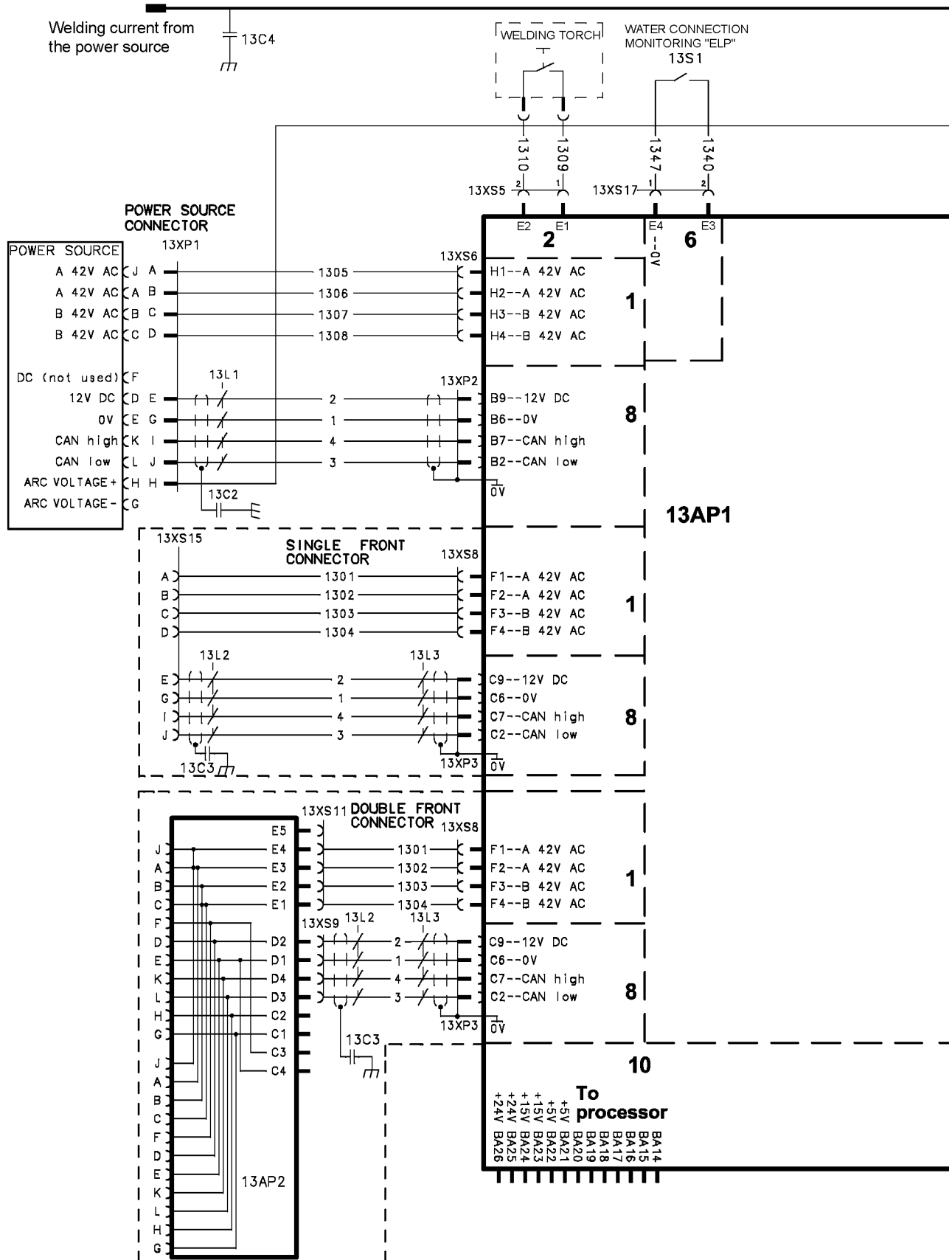
- The welding gun's wear parts should be cleaned and replaced at regular intervals in order to achieve trouble-free wire feed. Blow the wire guide clean regularly and clean the contact tip.

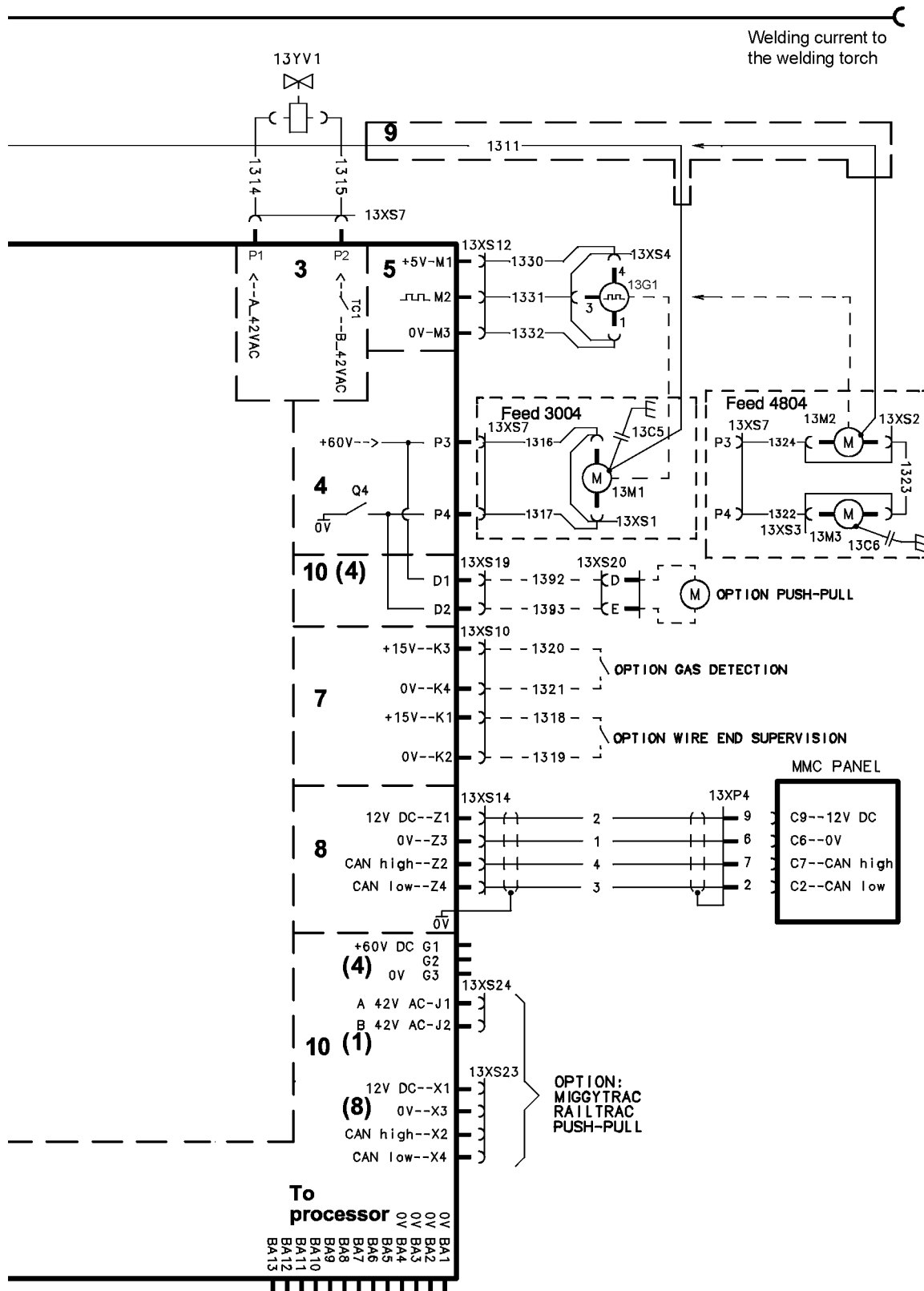
7 ORDERING SPARE PARTS

FEED 3004, Feed 4804 is designed and tested in accordance with the international and European standards IEC/EN 60974-5 and IEC/EN 60974-10. It is the obligation of the service unit which has carried out the service or repair work to make sure that the product still conforms to the said standard.

Spare parts may be ordered through your nearest ESAB dealer, see the last page of this publication.

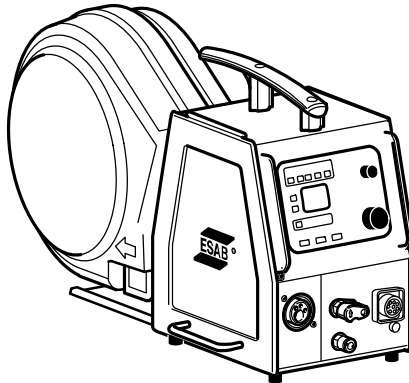
Diagram





Feed 3004, Feed 4804

Order number



Ordering no.	Denomination	Type
0460 526 881	Wire feed unit	Aristo™ Feed 3004
0460 526 886	Wire feed unit	Aristo™ Feed 3004, U6
0460 526 887	Wire feed unit	Origo™ Feed 3004, MA23
0460 526 889	Wire feed unit	Origo™ Feed 3004, MA24
0460 526 891	Wire feed unit with water	Aristo™ Feed 3004
0460 526 896	Wire feed unit with water	Aristo™ Feed 3004, U6
0460 526 897	Wire feed unit with water	Origo™ Feed 3004, MA23
0460 526 899	Wire feed unit with water	Origo™ Feed 3004, MA24
0460 526 991	Wire feed unit with water	Aristo™ Feed 4804
0460 526 996	Wire feed unit with water	Aristo™ Feed 4804, U6
0460 526 997	Wire feed unit with water	Origo™ Feed 4804, MA23
0460 526 999	Wire feed unit with water	Origo™ Feed 4804, MA24
0459 839 017	Spare parts list	Feed 3004, Feed 4804
0460 454	Instruction manual	Origo™ MA23, Origo™ MA24
0459 287	Instruction manual	Aristo™ U6
0459 310	Instruction manual	Aristo™ U8

Technical documentation is available on the Internet at www.esab.com

Wear parts

Item	Ordering no.	Denomination	Notes	Wire type	Wire dimensions
HI1	0455 072 002 0456 615 001	Intermediate nozzle Intermediate nozzle	Drive gear	Fe, Ss & cored Al	Ø 2.0 mm steel for 0.6-1.6 mm Ø 2.0 mm plastic for 0.8-1.6 mm
HI2	0469 837 880 0469 837 881	Outlet nozzle Outlet nozzle		Fe, Ss & cored Al	
HI3	0191 496 114	Key			
HI4	0215 701 007	Locking washer			
HI5a	0459 440 001	Motor gear euro			

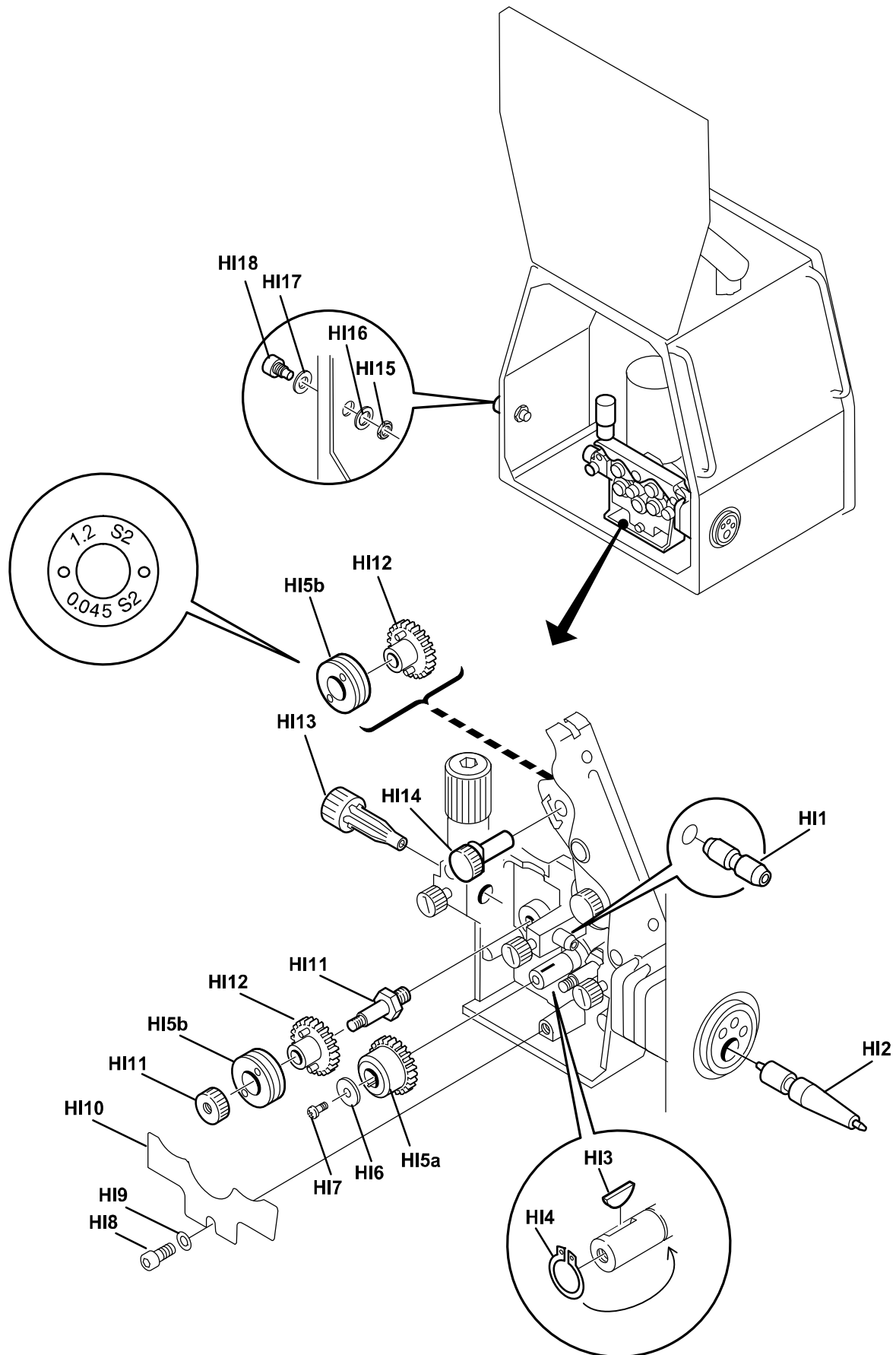
Item	Ordering no.	Denomination	Wire type	Wire dimensions	Groove typ	Roller markings
HI5b	0459 052 001	Feed/pressure rollers	Fe, Ss & cored	Ø 0.6 & 0.8 mm	V	0.6 S2 & 0.8 S2
	0459 052 002	Feed/pressure rollers	Fe, Ss & cored	Ø 0.8 & 1.0 mm	V	0.8 S2 & 1.0 S2
	0459 052 003	Feed/pressure rollers	Fe, Ss & cored	Ø 0.9/1.0 & 1.2 mm	V	1.0 S2 & 1.2 S2
	0459 052 013	Feed/pressure rollers	Fe, Ss & cored	Ø 1.4 & 1.6 mm	V	1.4 S2 & 1.6 S2
	0458 825 001	Feed/pressure rollers	Cored	Ø 0.9/1.0 & 1.2 mm	V-Knurled	1.0 R2 & 1.2 R2
	0458 825 010	Feed/pressure rollers	Cored	Ø 1.2/1.2 mm	V-Knurled	1.2 R2 & 1.2 R2
	0458 825 002	Feed/pressure rollers	Cored	Ø 1.2 & 1.4 mm	V-Knurled	1.2 R2 & 1.4 R2
	0458 825 003	Feed/pressure rollers	Cored	Ø 1.6 mm	V-Knurled	1.6 R2 & 2.0 R2
	0458 824 001	Feed/pressure rollers	Al	Ø 0.8 & 0.9/1.0 mm	U	0.8 A2 & 1.0 A2
	0458 824 002	Feed/pressure rollers	Al	Ø 1.0 & 1.2 mm	U	1.0 A2 & 1.2 A2
	0458 824 003	Feed/pressure rollers	Al	Ø 1.2 & 1.6 mm	U	1.2 A2 & 1.6 A2
	Use only pressure and feed rollers marked A2 , R2 or S2 . The rollers are marked with wire dimension in mm, some are also marked with inch.					

Item	Ordering no.	Denomination	Notes
HI6		Washer	Ø 16/5x1
HI7		Screw	M4x12
HI8		Screw	M6x12
HI9		Washer	Ø 16/8.4x1.5
HI10	0469 838 001	Cover	
HI11	0458 722 880	Axle and Nut	
HI12	0459 441 880	Gear adapter	
HI13	0455 049 001	Inlet nozzle	Ø 3mm for 0.6-1.6mm Fe, Ss, Al and cored wire
HI14	0458 999 001	Shaft	
HI15		Nut	M10
HI16	0458 748 002	Insulating washer	
HI17	0458 748 001	Insulating bushing	

Item	Ordering no.	Denomination	Wire type	Wire dimensions
HI18	0156 602 001	Inlet nozzle	Fe, Ss, Al & Cored	Ø 2 mm plastic for 0.6-1.6 mm

Welding with aluminium wire

In order to weld with aluminium wire, proper rollers, nozzles and liners for aluminium wire **MUST** be used, It is recommended to use 3 m long welding gun for aluminium wire, equipped with appropriate wear parts.



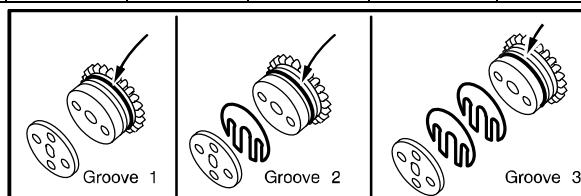
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Feed 4804

Item	Ordering no.	Denomination	Wire type	Wire dimensions
HK1	0469 837 880 0469 837 881 0469 837 882	Outlet nozzle Outlet nozzle Outlet nozzle	Fe, Ss & cored Al Fe, Ss & cored	Ø 2.0 mm steel for 0.6-1.6 mm Ø 2.0 mm plastic for 1.0-1.6 mm Ø 3.4 mm steel for 2.0-2.4 mm

Item	Ordering no.	Denomination	Wire type	Wire Ø mm	Groove 1	Groove 2	Groove 3	Groove typ	Roller / Bogey markings
HK2	0366 966 880	Feed Roller	Fe, Ss & cored	0.6-1.2	0.6-0.8	0.9-1.0	1.2	V	1
	0366 966 888	Feed Roller	Fe, Ss & cored	0.9	0.9	0.9	0.9	V	.035
	0366 966 881	Feed Roller	Fe, Ss & cored	1.4-1.6	1.4-1.6	2.0	2.4	V	2
	0366 966 889	Feed Roller	Fe, Ss & cored	1.2	.045" / 1.2	.045" / 1.2	.045" / 1.2	V	.045 / 7
	0366 966 890	Feed Roller	Fe, Ss & cored	1.6	1.6	1.6	1.6	V	1/16
	0366 966 900	Feed Roller	Fe, Ss & cored	0.9-1.6	0.9-1.0	1.2	1.4-1.6	V	6
	0366 966 893	Feed Roller	Cored	1.2	1.2	1.2	1.2	V-Knurled	.045
	0366 966 882	Feed Roller	Cored	1.2-2.0	1.2	1.4-1.6	2.0	V-Knurled	3
	0366 966 882	Feed Roller	Cored	1.6	1.6	1.6	1.6	V-Knurled	1/16
	0366 966 883	Feed Roller	Cored	2.4	2.4	not used	not used	V-Knurled	4
	0366 966 885	Feed Roller	Al	1.2	1.2	1.2	1.2	U	U2
	0366 966 899	Feed Roller	Al	1.0-1.6	1.0	1.2	1.6	U	U4

Item	Ordering no.	Denomination	Notes
HK3	0156 707 001	Distance washer	
HK4	0156 707 002	Adjustment spacer	
HK5		Screw	M5x20
HK6		Screw	M5x16



HD = Heavy Duty

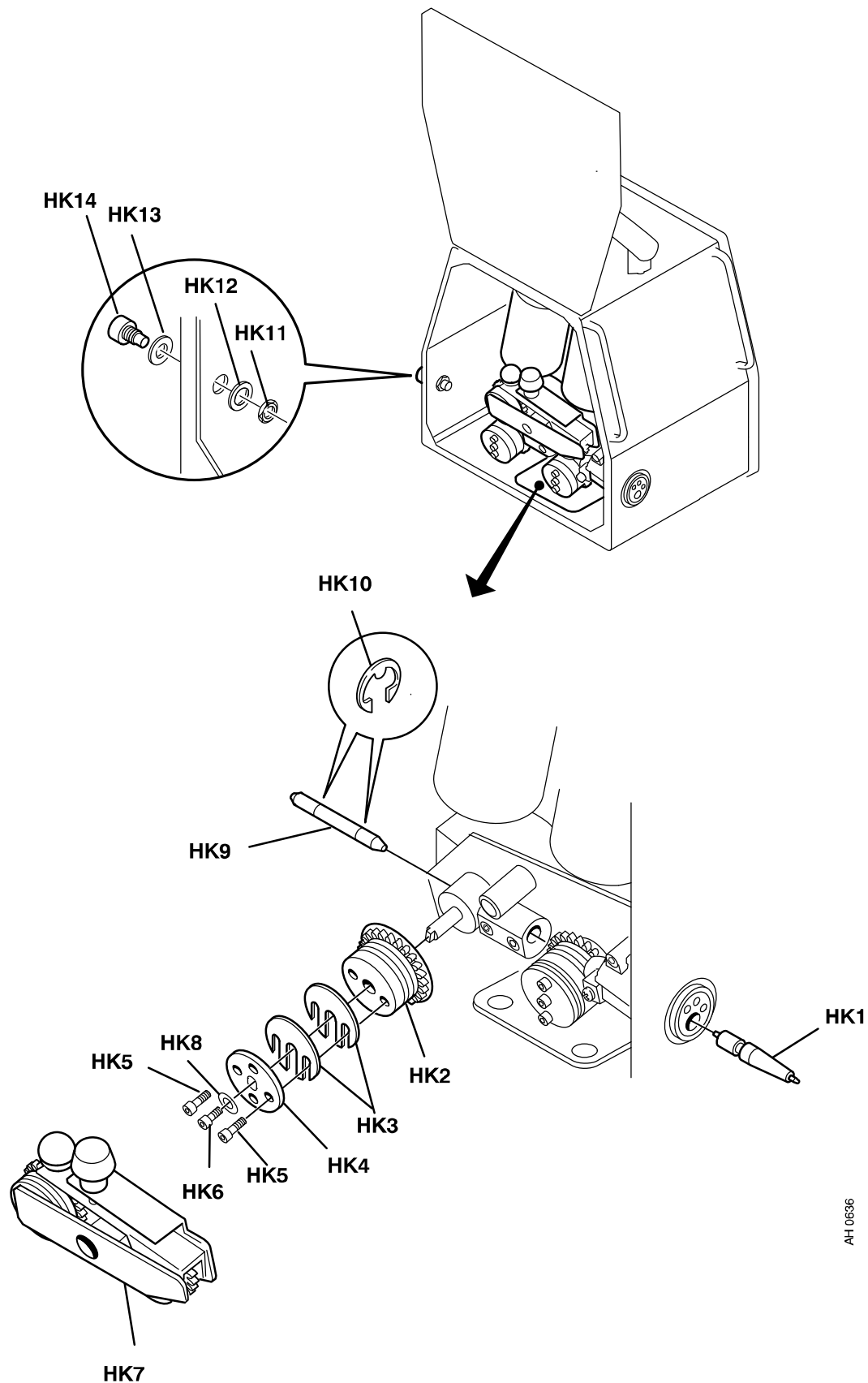
Item	Ordering no.	Denomination	Wire type	Wire dimensions	Groove typ	Roller / Bogey markings
HK7	0366 902 880	Bogey (HD)	Fe, Ss & cored	Ø 0.6 - 1.2 mm	V	1
	0366 902 902	Bogey (HD)	Fe, Ss & cored	Ø 0.9 mm	V	.035
	0366 902 900	Bogey (HD)	Fe, Ss & cored	Ø 0.9 - 1.6 mm	V	6
	0366 902 881	Bogey (HD)	Fe, Ss & cored	Ø 1.4 - 2.4 mm	V	2
	0366 902 894	Bogey (HD)	Fe, Ss & cored	Ø 1.2 mm	V	.045 / 7
	0366 902 901	Bogey (HD)	Fe, Ss & cored	Ø 1.6 mm	V	1/16
	0366 902 903	Bogey (HD)	Cored	Ø 1.2 mm	V-Knurled	.045
	0366 902 882	Bogey (HD)	Cored	Ø 1.2 - 2.0 mm	V-Knurled	3
	0366 902 883	Bogey (HD)	Cored	Ø 2.4 mm	V-Knurled	4
	0366 902 904	Bogey (HD)	Cored	Ø 1.6 mm	V-Knurled	1/16
	0366 902 899	Bogey (HD)	Al	Ø 1.0 - 1.6 mm	U	U4
	0366 902 886	Bogey (HD)	Al	Ø 1.2 mm x 3	U	-

Item	Ordering no.	Denomination	Wire type	Wire dimensions
HK8	0366 944 001	Washer		
HK9	0156 603 001 0156 603 002 0332 322 001 0332 322 002	Intermediate nozzle Intermediate nozzle Intermediate nozzle Intermediate nozzle	Fe, Ss & Al Fe, Ss & Al Cored Cored	Ø 2 mm plastic for 0.6-1.6 mm Ø 4 mm plastic for 2.0-2.4 mm Ø 2.4 mm copper for 1.2-2.0 mm Ø 4 mm copper for 2.4 mm

Item	Ordering no.	Denomination	Note
HK10	0215 702 708	Locking washer	
HK11		Nut	M10
HK12	0458 748 002	Insulating washer	
HK13	0458 748 001	Insulating bushing	

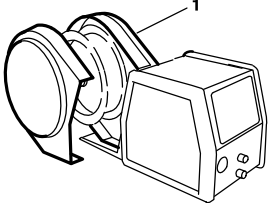
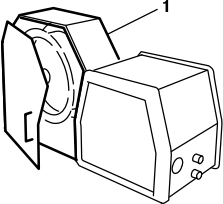
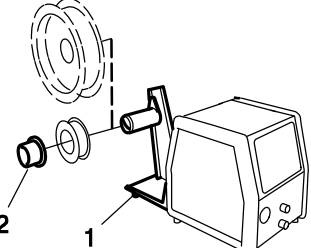
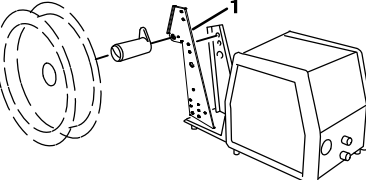
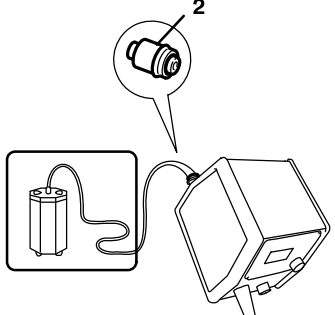
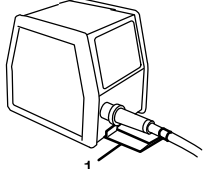
Feed 4804

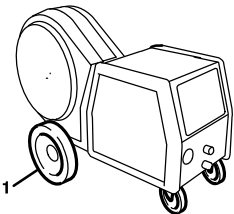
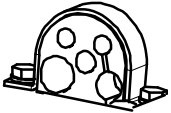
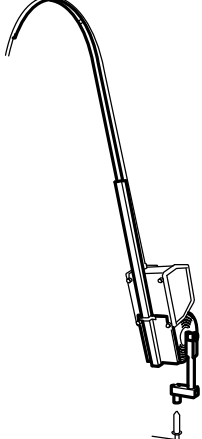


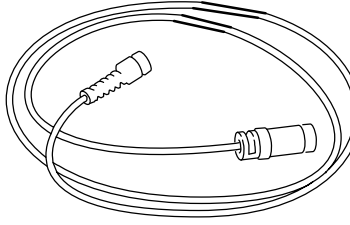
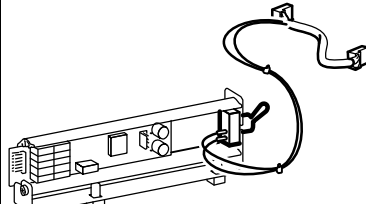
Item	Ordering no.	Denomination	Wire type	Wire dimensions
HK14	0156 602 001	Inlet nozzle	Fe, Ss, Al & Cored	Ø 2 mm plastic for 0.6-1.6 mm
	0156 602 002	Inlet nozzle	Fe, Ss, Al & Cored	Ø 4 mm plastic for 2.0-2.4 mm
	0332 318 001	Inlet nozzle (HD)	Fe, Ss & Cored	Ø 2.4 mm steel for 1.2-2.0 mm
	0332 318 002	Inlet nozzle (HD)	Fe, Ss & Cored	Ø 4 mm steel for 2.4 mm

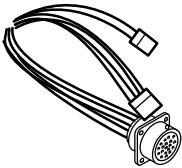
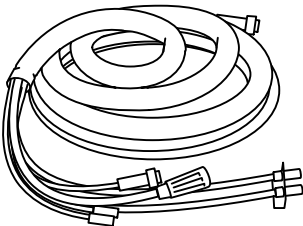
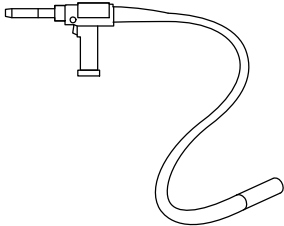
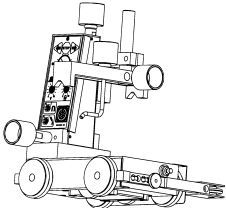


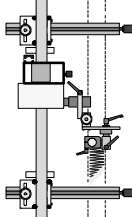

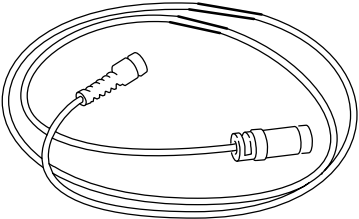
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Accessories

	<p>1 Bobbin cover, plastic 18 kg Ø 300mm 0458 674 880</p>
	<p>1 Bobbin cover, metal 18 kg Ø 300mm 0459 431 880</p>
	<p>1 Bobbin holder 0458 704 880 2 Adapter for 5 kg bobbin 0455 410 001</p>
	<p>1 Adapter for 440 mm bobbin 0459 233 880</p>
	<p>1 Lifting eye 0458 706 880 2 Quick connector MarathonPac™ F102 440 880</p>
	<p>1 Strain relief for welding gun 0457 341 881</p>

	<p>1 Wheel kit for feed 0458 707 880</p>
	<p>Strain relief bracket for connection set 0459 234 880</p>
	<p>Counter balance device (includes mast and counter balance) for 300 mm bobbin 0458 705 880 for 440 mm bobbin 0458 705 882</p>
	<p>Remote control unit MTA1 CAN 0459 491 880 MIG/MAG: wire feed speed and voltage MMA: current and arc force TIG: current, pulse and background current</p>
	<p>Remote control unit M1 10Prog CAN 0459 491 882 Choice of on of 10 programs MIG/MAG: voltage deviation TIG and MMA: current deviation</p>
	<p>Remote cable CAN 4 pole - 10 pole 5 m 0459 960 880 5 m HD 0459 960 980 Remote cable CAN 4 pole - 12 pole only for empty panels together with U8 5 m 0459 554 880 5 m HD 0459 554 980</p>
	<p>Remote adapter kit For Miggytrac / Railtrac 0459 681 880 For MXH 300wPP / MXH 400wPP / PSF RS3 . 0459 681 881</p>

	<p>Connection kit</p> <p>For MXH 300wPP / MXH 400wPP 0459 020 883</p>
	<p>Connection set, 70 mm² 10 pole cable plug - 10 pole cable socket</p> <p>1.7 m 0459 528 780</p> <p>5 m 0459 528 781</p> <p>10 m 0459 528 782</p> <p>15 m 0459 528 783</p> <p>25 m .. . 0459 528 784</p> <p>35 m 0459 528 785</p> <p>Connection set water, 70 mm² 10 pole cable plug - 10 pole cable socket</p> <p>1.7 m 0459 528 790</p> <p>5 m 0459 528 791</p> <p>10 m 0459 528 792</p> <p>15 m 0459 528 793</p> <p>25 m 0459 528 794</p> <p>35 m 0459 528 795</p> <p>Connection set, 95 mm² 10 pole cable plug - 10 pole cable socket</p> <p>1.7 m 0459 528 980</p> <p>Connection set water, 95 mm² 10 pole cable plug - 10 pole cable socket</p> <p>1.7 m 0459 528 990</p>
	<p>Welding gun MXH 300 PP only for Feed 3004</p> <p>6.0 m 0700 200 017</p> <p>10.0 m 0700 200 018</p> <p>10.0 m 45° 0700 200 020</p> <p>Welding gun MXH 400w PP only for Feed 3004</p> <p>6.0 m 0700 200 015</p> <p>10.0 m 0700 200 016</p> <p>10.0 m 45° 0700 200 019</p>
	<p>Miggytrac 1001, Miggytrac 2000 Equipment for mechanized welding More information at the nearest ESAB agency</p>

	<p>Railtrac 1000 Equipment for mechanized welding</p>	<p>More information at the nearest ESAB agency</p>
	<p>Control panel U8₂ Control panel U8₂ Plus</p>	<p>0460 820 880 0460 820 881</p>
	<p>Extension cable for U8₂ (connectors included) 7.5 m, 12 poles</p>	<p>0460 877 891</p>

Information on Miggytrack and PSF welding guns can be found in separate brochures.

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